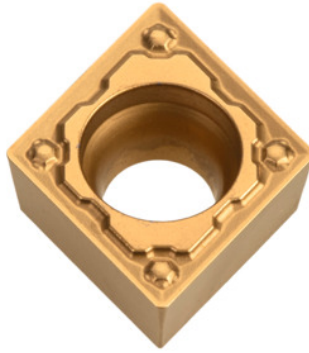


**Indexable insert for turning CCMT 120404, for medium machining, Grade: HBT130****Order data**

Order number	260219 HBT130
GTIN	4062406257026
Item class	22D

Technical description

Corner radius	0.4 mm
Chip breaker	MM
Feed f	0.05 - 0.35 mm/rev.
Coating	TiCN
Main application	M
ISO code indexable insert	CCMT 120404
Grade	HBT130
Cutting depth a_p	0.3 - 3 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide

Cutting conditions	slightly interrupted
Number of changes/inserts	2
Cutting speed v_c main application	50 - 200 m/min
Type of product	Indexable insert for turning